

W/S

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Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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RBT400214-5
Job Sheet 178697



Part No: RBT400214-5

Job Qty: 8 ea

Part Name: Spring Clip



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/6/18

Job Tracking No:

Due Date: 7/24/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT400214 Rev.7 IPP Rev. A 18.06.06 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	8 Ea		7/24/18	0.00	0.00	Start Up Waterjet2		21 18/08/02
110	Waterjet	8 pcs		7/24/18	0.00	0.80	Waterjet 2 OMAX		21 18/08/02
120	QC	8 pcs		7/24/18	0.00	0.00	QC2 Waterjet-2		21 18/08/02 DAS
130	QC	8 pcs		7/24/18	0.00	0.00	QC8-6		21 18-08-09 38
140	Brake NC	8 pcs		7/24/18	0.00	0.80	Brake NC 1		21 18-08-09 38
150	QC	8 pcs		7/24/18	0.00	0.00	QC5		21 18-08-09 38
160	Packaging	8 pcs		7/24/18	0.00	0.00	Packaging3		21 18-08-09 38
170	QC21-SA	8 Ea		7/24/18	0.00	0.00	QC21		21 18-08-09 38

Part Op 100 -

Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: 7 Prog Rev: 7 2-Deburr if necessary

140 - Form as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M301S20GA	M301S20GA	.3040 sf (.038 ea)	100-Start up Operation	F 123842

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	M301S20GA	0	4	0

Part Specifications

Specifications could not be found.

Plex 7/24/18 1:01 PM dart.logan.david



Container No: S098823



Part: RBT400214-5

Job No: 178697

Serial No/Batch: S098823

Revision: 7

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.

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CANADA

TEL.: 1 813 832-6200

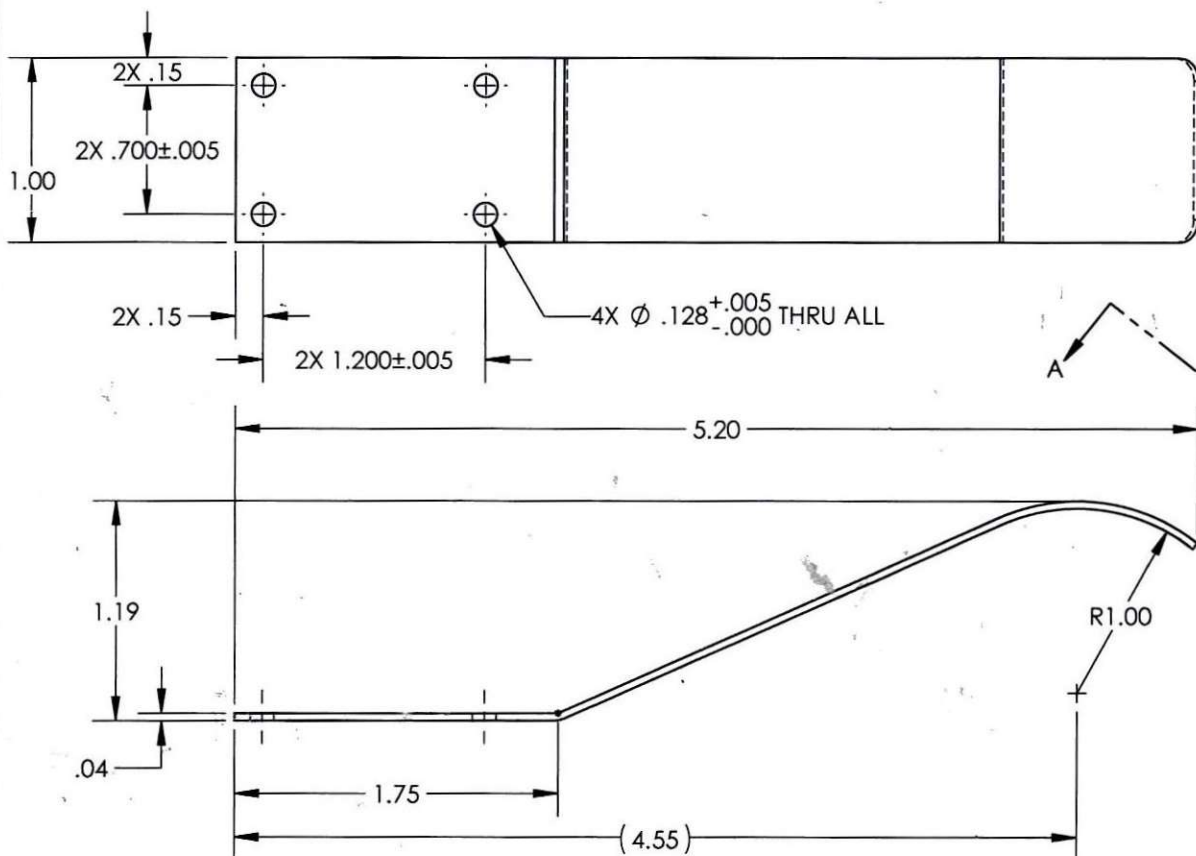
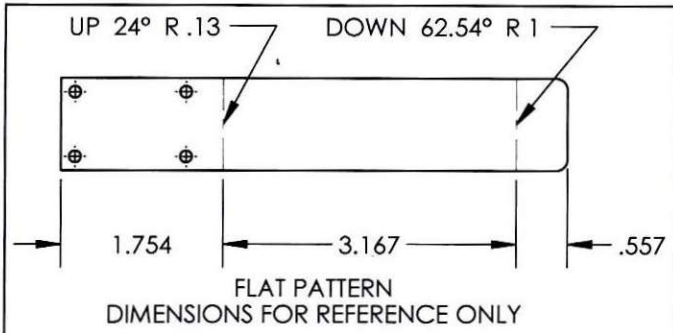
Email: sales@dartaero.com

www.dartaerospace.com

Date: 08/02/18

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PE
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(-5)
SPRING CLIP

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-5 SPRING END WAS R1.125, & ADDED R.125 CORNERS.	1/28/2008	WP	DW
7	16-0240	-5 CH'D DIMS WAS 5.202 IS 5.20, WAS 1.190 IS 1.19, WAS 1.750 IS 1.75, WAS .040 IS .04, WAS 1.000 IS 1.00 WAS 4X Ø.128 IS 4X Ø.128 +.005-.000, WAS 2X R.125 IS 2X R.13, WAS (4.552) IS (4.55), WAS 1.200 IS 2X 1.200±.005, WAS .700 IS 2X .700±.005, WAS .150 IS 2X .15. DELETED DIM (.587). ADDED DIM 2X .15. CH'D TOLERANCES WAS ±.005 IS ±.010, WAS ±.01 IS ±.03.	12/1/2016	DPD	JAG

DART AEROSPACE	
TITLE TRIM TAB BENDING GAUGE	
DWG NO. RBT400214-5	REV 7
MAT'L 301 S.S.	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT FINISH	.XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125/
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: COLE	USED ON MODEL
CHECKED: CLOUGH	BELL 407
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:1	DATE 4/9/2001
SHEET 4 OF 11	

